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**NFPA** 

be solid copper, insulated, covered or bare, and not smaller than 8 AWG. Connections shall be made by exothermic welding or by listed pressure connectors or clamps that are labeled as being suitable for the purpose and are of stainless steel, brass, copper, or copper alloy.

## ARTICLE 685 Integrated Electrical Systems

### I. General

- **685.1** Scope. This article covers integrated electrical systems, other than unit equipment, in which orderly shutdown is necessary to ensure safe operation. An *integrated electrical system* as used in this article is a unitized segment of an industrial wiring system where all of the following conditions are met:
- (1) An orderly shutdown is required to minimize personnel hazard and equipment damage.
- (2) The conditions of maintenance and supervision ensure that qualified persons service the system. The name(s) of the qualified person(s) shall be kept in a permanent record at the office of the establishment in charge of the completed installation.

A person designated as a qualified person shall possess the skills and knowledge related to the construction and operation of the electrical equipment and installation and shall have received documented safety training on the hazards involved. Documentation of their qualifications shall be on file with the office of the establishment in charge of the completed installation.

- (3) Effective safeguards acceptable to the authority having jurisdiction are established and maintained.
- 685.3 Application of Other Articles. The articles/sections in Table 685.3 apply to particular cases of installation of conductors and equipment, where there are orderly shutdown requirements that are in addition to those of this article or are modifications of them.

### II. Orderly Shutdown

- 685.10 Location of Overcurrent Devices in or on Premises. Location of overcurrent devices that are critical to integrated electrical systems shall be permitted to be accessible, with mounting heights permitted to ensure security from operation by unqualified personnel.
- 685.12 Direct-Current System Grounding. Two-wire do circuits shall be permitted to be ungrounded.

Table 685.3 Application of Other Articles

Conductor/Equipment	Section		
More than one building or other structure	225, Part II		
Ground-fault protection of equipment	230.95, Exception		
Protection of conductors	240.4		
Electrical system coordination	240.12		
Ground-fault protection of equipment	240.13(1)		
Grounding ac systems of 50 volts to 1000 volts	250.21		
Equipment protection	427.22		
Orderly shutdown	430.44		
Disconnection	430.74, Exception Nos. 1 and 2		
Disconnecting means in sight from controller	430.102(A), Exception No. 2		
Energy from more than one source	430.113, Exception Nos. 1 and 2		
Disconnecting means	645.10, Exception		
Uninterruptible power supplies (UPS)	645.11(1)		
Point of connection	705.12(A)		

**685.14 Ungrounded Control Circuits.** Where operational continuity is required, control circuits of 150 volts or less from separately derived systems shall be permitted to be ungrounded.

## ARTICLE 690 Solar Photovoltaic Systems

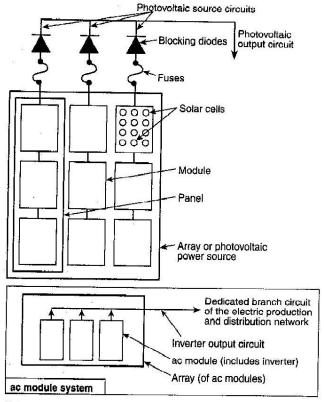
### I. General

690.1 Scope. The provisions of this article apply to solar photovoltaic electrical energy systems, including the array circuit(s), inverter(s), and controller(s) for such systems. [See Figure 690.1(A) and Figure 690.1(B).] Solar photovoltaic systems covered by this article may be interactive with other electrical power production sources or stand-alone, with or without electrical energy storage such as batteries. These systems may have ac or de output for utilization.

### 690.2 Definitions.

Alternating-Current (ac) Module (Alternating-Current Photovoltaic Module). A complete, environmentally protected unit consisting of solar cells, optics, inverter, and other components, exclusive of tracker, designed to generate ac power when exposed to sunlight.

Array. A mechanically integrated assembly of modules or panels with a support structure and foundation, tracker, and



### Notes:

- These diagrams are intended to be a means of identification for photovoltaic system components, circuits, and connections.
- 2. Disconnecting means required by Article 690, Part III, are not shown.
- System grounding and equipment grounding are not shown.
   See Article 690, Part V

### Figure 690.1(A) Identification of Solar Photovoltaic System Components.

other components, as required, to form a direct-current power-producing unit.

Bipolar Photovoltaic Array. A photovoltaic array that has two outputs, each having opposite polarity to a common reference point or center tap.

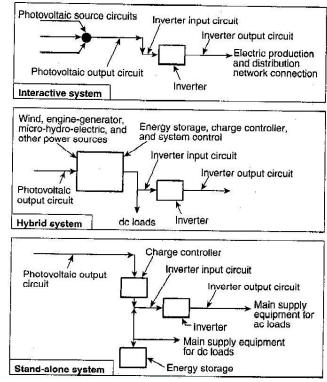
Blocking Diode. A diode used to block reverse flow of current into a photovoltaic source circuit.

Building Integrated Photovoltaics. Photovoltaic cells, devices, modules, or modular materials that are integrated into the outer surface or structure of a building and serve as the outer protective surface of that building.

Charge Controller. Equipment that controls de voltage or de current, or both, used to charge a battery.

**Diversion Charge Controller.** Equipment that regulates the charging process of a battery by diverting power from energy storage to direct-current or alternating-current loads or to an interconnected utility service.

Electrical Production and Distribution Network. A power production, distribution, and utilization system, such



#### Notes:

- These diagrams are intended to be a means of identification for photovoltaic system components, circuits, and connections.
- Disconnecting means and overcurrent protection required by Article 690 are not shown.
- System grounding and equipment grounding are not shown. See Article 690, Part V.
- Custom designs occur in each configuration, and some components are optional.

## Figure 690.1(B) Identification of Solar Photovoltaic System Components in Common System Configurations.

as a utility system and connected loads, that is external to and not controlled by the photovoltaic power system.

Hybrid System. A system comprised of multiple power sources. These power sources may include photovoltaic, wind, micro-hydro generators, engine-driven generators, and others, but do not include electrical production and distribution network systems. Energy storage systems, such as batteries, do not constitute a power source for the purpose of this definition.

Interactive System. A solar photovoltaic system that operates in parallel with and may deliver power to an electrical production and distribution network. For the purpose of this definition, an energy storage subsystem of a solar photovoltaic system, such as a battery, is not another electrical production source.

Inverter. Equipment that is used to change voltage level or waveform, or both, of electrical energy. Commonly, an inverter [also known as a power conditioning unit (PCU) or power conversion system (PCS)] is a device that changes dc input to an ac output. Inverters may also function as

battery chargers that use alternating current from another source and convert it into direct current for charging batteries.

**Inverter Input Circuit.** Conductors between the inverter and the battery in stand-alone systems or the conductors between the inverter and the photovoltaic output circuits for electrical production and distribution network.

Inverter Output Circuit. Conductors between the inverter and an ac panelboard for stand-alone systems or the conductors between the inverter and the service equipment or another electric power production source, such as a utility, for electrical production and distribution network.

Module. A complete, environmentally protected unit consisting of solar cells, optics, and other components, exclusive of tracker, designed to generate dc power when exposed to sunlight.

Panel. A collection of modules mechanically fastened together, wired, and designed to provide a field-installable unit.

Photovoltaic Output Circuit. Circuit conductors between the photovoltaic source circuit(s) and the inverter or de utilization equipment.

Photovoltaic Power Source. An array or aggregate of arrays that generates dc power at system voltage and current.

Photovoltaic Source Circuit. Circuits between modules and from modules to the common connection point(s) of the dc system.

Photovoltaic System Voltage. The direct current (dc) voltage of any photovoltaic source or photovoltaic output circuit. For multiwire installations, the photovoltaic system voltage is the highest voltage between any two dc conductors.

**Solar Cell.** The basic photovoltaic device that generates electricity when exposed to light.

Solar Photovoltaic System. The total components and subsystems that, in combination, convert solar energy into electric energy suitable for connection to a utilization load.

**Stand-Alone System.** A solar photovoltaic system that supplies power independently of an electrical production and distribution network.

690.3 Other Articles. Wherever the requirements of other articles of this *Code* and Article 690 differ, the requirements of Article 690 shall apply and, if the system is operated in parallel with a primary source(s) of electricity, the requirements in 705.14, 705.16, 705.32, and 705.143 shall apply.

Exception: Solar photovoltaic systems, equipment, or wiring installed in a hazardous (classified) location shall also comply with the applicable portions of Articles 500 through 516.

### 690.4 Installation.

- (A) Solar Photovoltaic System. A solar photovoltaic system shall be permitted to supply a building or other structure in addition to any service(s) of another electricity supply system(s).
- (B) Conductors of Different Systems. Photovoltaic source circuits and photovoltaic output circuits shall not be contained in the same raceway, cable tray, cable, outlet box, junction box, or similar fitting as feeders or branch circuits of other systems, unless the conductors of the different systems are separated by a partition or are connected together.
- (C) Module Connection Arrangement. The connections to a module or panel shall be arranged so that removal of a module or panel from a photovoltaic source circuit does not interrupt a grounded conductor to another photovoltaic source circuit. Sets of modules interconnected as systems rated at 50 volts or less, with or without blocking diodes, and having a single overcurrent device shall be considered as a single-source circuit. Supplementary overcurrent devices used for the exclusive protection of the photovoltaic modules are not considered as overcurrent devices for the purpose of this section.
- (D) Equipment. Inverters, motor generators, photovoltaic modules, photovoltaic panels, ac photovoltaic modules, source-circuit combiners, and charge controllers intended for use in photovoltaic power systems shall be identified and listed for the application.

690.5 Ground-Fault Protection. Grounded de photovoltaic arrays shall be provided with de ground-fault protection meeting the requirements of 690.5(A) through (C) to reduce fire hazards. Ungrounded de photovoltaic arrays shall comply with 690.35.

Exception No. 1: Ground-mounted or pole-mounted photovoltaic arrays with not more than two paralleled source circuits and with all dc source and dc output circuits isolated from buildings shall be permitted without groundfault protection.

Exception No. 2: PV arrays installed at other than dwelling units shall be permitted without ground-fault protection where the equipment grounding conductors are sized in accordance with 690.45.

(A) Ground-Fault Detection and Interruption. The ground-fault protection device or system shall be capable of detecting a ground-fault current, interrupting the flow of fault current, and providing an indication of the fault.

Automatically opening the grounded conductor of the faulted circuit to interrupt the ground-fault current path shall be permitted. If a grounded conductor is opened to interrupt the ground-fault current path, all conductors of the

faulted circuit shall be automatically and simultaneously opened.

Manual operation of the main PV dc disconnect shall not activate the ground-fault protection device or result in grounded conductors becoming ungrounded.

- (B) Isolating Faulted Circuits. The faulted circuits shall be isolated by one of the two following methods:
- (1) The ungrounded conductors of the faulted circuit shall be automatically disconnected.
- (2) The inverter or charge controller fed by the faulted circuit shall automatically cease to supply power to output circuits.
- (C) Labels and Markings. A warning label shall appear on the utility-interactive inverter or be applied by the installer near the ground-fault indicator at a visible location, stating the following:

### WARNING ELECTRIC SHOCK HAZARD IF A GROUND FAULT IS INDICATED. NORMALLY GROUNDED CONDUCTORS MAY BE UNGROUNDED AND ENERGIZED

When the photovoltaic system also has batteries, the same warning shall also be applied by the installer in a visible location at the batteries.

### 690.6 Alternating-Current (ac) Modules.

- (A) Photovoltaic Source Circuits. The requirements of Article 690 pertaining to photovoltaic source circuits shall not apply to ac modules. The photovoltaic source circuit, conductors, and inverters shall be considered as internal wiring of an ac module.
- (B) Inverter Output Circuit. The output of an ac module shall be considered an inverter output circuit.
- (C) Disconnecting Means. A single disconnecting means, in accordance with 690.15 and 690.17, shall be permitted for the combined ac output of one or more ac modules. Additionally, each ac module in a multiple ac module system shall be provided with a connector, bolted, or terminaltype disconnecting means.
- (D) Ground-Fault Detection. Alternating-current module systems shall be permitted to use a single detection device to detect only ac ground faults and to disable the array by removing ac power to the ac module(s).
- (E) Overcurrent Protection. The output circuits of ac modules shall be permitted to have overcurrent protection and conductor sizing in accordance with 240.5(B)(2).

### II. Circuit Requirements

### 690.7 Maximum Voltage.

(A) Maximum Photovoltaic System Voltage. In a dc photovoltaic source circuit or output circuit, the maximum photovoltaic system voltage for that circuit shall be calculated as the sum of the rated open-circuit voltage of the seriesconnected photovoltaic modules corrected for the lowest expected ambient temperature. For crystalline and multicrystalline silicon modules, the rated open-circuit voltage shall be multiplied by the correction factor provided in Table 690.7. This voltage shall be used to determine the voltage rating of cables, disconnects, overcurrent devices, and other equipment. Where the lowest expected ambient temperature is below -40°C (-40°F), or where other than crystalline or multicrystalline silicon photovoltaic modules are used, the system voltage adjustment shall be made in accordance with the manufacturer's instructions.

When open-circuit voltage temperature coefficients are supplied in the instructions for listed PV modules, they shall be used to calculate the maximum photovoltaic system voltage as required by 110.3(B) instead of using Table 690.7.

Table 690.7 Voltage Correction Factors for Crystalline and Multicrystalline Silicon Modules

Correction Factors for Ambient Temperatures Below 25°C (77°F). (Multiply the rated open circuit voltage by the appropriate correction factor shown below.)

Ambient Temperature (°C)	Factor	Ambient Temperature (°F)		
24 to 20	1.02	76 to 68		
19 to 15	1.04	67 to 59		
14 to 10	1.06	58 to 50		
9 to 5	1.08	49 to 41		
4 to 0	1.10	40 to 32		
-1 to $-5$	1.12 31 to 23			
−6 to −10	1.14	22 to 14		
−11 to −15	1.16	13 to 5		
-16 to -20	1.18	1.18 4 to -4		
-21 to $-25$	1.20	1.20 -5 to -13		
-26 to $-30$	1.21	-14 to $-22$		
-31 to $-35$	1.23	−23 to −31		
−36 to −40	1.25	-32 to -40		

- (B) Direct-Current Utilization Circuits. The voltage of dc utilization circuits shall conform to 210.6.
- (C) Photovoltaic Source and Output Circuits. In oneand two-family dwellings, photovoltaic source circuits and photovoltaic output circuits that do not include lampholders, fixtures, or receptacles shall be permitted to have a maximum photovoltaic system voltage up to 600 volts. Other installations with a maximum photovoltaic system voltage over 600 volts shall comply with Article 690, Part I.

(D) Circuits over 150 Volts to Ground. In one- and two-family dwellings, live parts in photovoltaic source circuits and photovoltaic output circuits over 150 volts to ground shall not be accessible to other than qualified persons while energized.

FPN: See 110.27 for guarding of live parts, and 210.6 for voltage to ground and between conductors.

- (E) Bipolar Source and Output Circuits. For 2-wire circuits connected to bipolar systems, the maximum system voltage shall be the highest voltage between the conductors of the 2-wire circuit if all of the following conditions apply:
- (1) One conductor of each circuit is solidly grounded.
- (2) Each circuit is connected to a separate subarray.
- (3) The equipment is clearly marked with a label as follows:

WARNING
BIPOLAR PHOTOVOLIAIC ARRAY.
DISCONNECTION OF NEUTRAL
OR GROUNDED CONDUCTORS
MAY RESULT IN OVERVOLTAGE
ON ARRAY OR INVERTER.

### 690.8 Circuit Sizing and Current.

(A) Calculation of Maximum Circuit Current. The maximum current for the specific circuit shall be calculated in accordance with 690.8(A)(1) through (A)(4).

FPN: Where the requirements of 690.8(A)(1) and (B)(1) are both applied, the resulting multiplication factor is 156 percent.

- (1) Photovoltaic Source Circuit Currents. The maximum current shall be the sum of parallel module rated short-circuit currents multiplied by 125 percent.
- (2) Photovoltaic Output Circuit Currents. The maximum current shall be the sum of parallel source circuit maximum currents as calculated in 690.8(A)(1).
- (3) Inverter Output Circuit Current. The maximum current shall be the inverter continuous output current rating.
- (4) Stand-Alone Inverter Input Circuit Current. The maximum current shall be the stand-alone continuous inverter input current rating when the inverter is producing rated power at the lowest input voltage.
- (B) Ampacity and Overcurrent Device Ratings. Photovoltaic system currents shall be considered to be continuous.
- (1) Sizing of Conductors and Overcurrent Devices. The circuit conductors and overcurrent devices shall be sized to carry not less than 125 percent of the maximum currents as calculated in 690.8(A). The rating or setting of overcurrent devices shall be permitted in accordance with 240.4(B) and (C).

Exception: Circuits containing an assembly, together with its overcurrent device(s), that is listed for continuous operation at 100 percent of its rating shall be permitted to be utilized at 100 percent of its rating.

(2) Internal Current Limitation. Overcurrent protection for photovoltaic output circuits with devices that internally limit the current from the photovoltaic output circuit shall be permitted to be rated at less than the value calculated in 690.8(B)(1). This reduced rating shall be at least 125 percent of the limited current value. Photovoltaic output circuit conductors shall be sized in accordance with 690.8(B)(1).

Exception: An overcurrent device in an assembly listed for continuous operation at 100 percent of its rating shall be permitted to be utilized at 100 percent of its rating.

- (C) Systems with Multiple Direct-Current Voltages. For a photovoltaic power source that has multiple output circuit voltages and employs a common-return conductor, the ampacity of the common-return conductor shall not be less than the sum of the ampere ratings of the overcurrent devices of the individual output circuits.
- (D) Sizing of Module Interconnection Conductors. Where a single overcurrent device is used to protect a set of two or more parallel-connected module circuits, the ampacity of each of the module interconnection conductors shall not be less than the sum of the rating of the single fuse plus 125 percent of the short-circuit current from the other parallel-connected modules.

### 690.9 Overcurrent Protection.

(A) Circuits and Equipment. Photovoltaic source circuit, photovoltaic output circuit, inverter output circuit, and storage battery circuit conductors and equipment shall be protected in accordance with the requirements of Article 240. Circuits connected to more than one electrical source shall have overcurrent devices located so as to provide overcurrent protection from all sources.

Exception: An overcurrent device shall not be required for circuit conductors sized in accordance with 690.8(B) and located where one of the following apply:

- (a) There are no external sources such as parallelconnected source circuits, batteries, or backfeed from inverters.
- (b) The short-circuit currents from all sources do not exceed the ampacity of the conductors.

FPN: Possible backfeed of current from any source of supply, including a supply through an inverter into the photovoltaic output circuit and photovoltaic source circuits, is a consideration in determining whether adequate overcurrent protection from all sources is provided for conductors and modules.

**(B) Power Transformers.** Overcurrent protection for a transformer with a source(s) on each side shall be provided in accordance with 450.3 by considering first one side of the transformer, then the other side of the transformer, as the primary.

Exception: A power transformer with a current rating on the side connected toward the photovoltaic power source, not less than the short-circuit output current rating of the inverter, shall be permitted without overcurrent protection from that source.

(C) Photovoltaic Source Circuits. Branch-circuit or supplementary-type overcurrent devices shall be permitted to provide overcurrent protection in photovoltaic source circuits. The overcurrent devices shall be accessible but shall not be required to be readily accessible.

Standard values of supplementary overcurrent devices allowed by this section shall be in one ampere size increments, starting at one ampere up to and including 15 amperes. Higher standard values above 15 amperes for supplementary overcurrent devices shall be based on the standard sizes provided in 240.6(A).

- (D) Direct-Current Rating. Overcurrent devices, either fuses or circuit breakers, used in any dc portion of a photovoltaic power system shall be listed for use in dc circuits and shall have the appropriate voltage, current, and interrupt ratings.
- (E) Series Overcurrent Protection. In series-connected strings of two or more modules, a single overcurrent protection device shall be permitted.
- **690.10 Stand-Alone Systems.** The premises wiring system shall be adequate to meet the requirements of this *Code* for a similar installation connected to a service. The wiring on the supply side of the building or structure disconnecting means shall comply with this *Code* except as modified by 690.10(A) through (D).
- (A) Inverter Output. The ac output from a stand-alone inverter(s) shall be permitted to supply ac power to the building or structure disconnecting means at current levels less than the calculated load connected to that disconnect. The inverter output rating or the rating of an alternate energy source shall be equal to or greater than the load posed by the largest single utilization equipment connected to the system. Calculated general lighting loads shall not be considered as a single load.
- (B) Sizing and Protection. The circuit conductors between the inverter output and the building or structure disconnecting means shall be sized based on the output rating of the inverter. These conductors shall be protected from

overcurrents in accordance with Article 240. The overcurrent protection shall be located at the output of the inverter.

(C) Single 120-Volt Supply. The inverter output of a stand-alone solar photovoltaic system shall be permitted to supply 120 volts to single-phase, 3-wire, 120/240-volt service equipment or distribution panels where there are no 240-volt outlets and where there are no multiwire branch circuits. In all installations, the rating of the overcurrent device connected to the output of the inverter shall be less than the rating of the neutral bus in the service equipment. This equipment shall be marked with the following words or equivalent:

### WARNING SINGLE 120-VOLT SUPPLY. DO NOT CONNECT MULTIWIRE BRANCH CIRCUITS!

(D) Energy Storage or Backup Power System Requirements. Energy storage or backup power supplies are not required.

### III. Disconnecting Means

690.13 All Conductors. Means shall be provided to disconnect all current-carrying conductors of a photovoltaic power source from all other conductors in a building or other structure. A switch, circuit breaker, or other device, either ac or dc, shall not be installed in a grounded conductor if operation of that switch, circuit breaker, or other device leaves the marked, grounded conductor in an ungrounded and energized state.

Exception: A switch or circuit breaker that is part of a ground-fault detection system required by 690.5 shall be permitted to open the grounded conductor when that switch or circuit breaker is automatically opened as a normal function of the device in responding to ground faults. The switch or circuit breaker shall indicate the presence of a ground fault.

FPN: The grounded conductor may have a bolted or terminal disconnecting means to allow maintenance or troubleshooting by qualified personnel.

- **690.14** Additional Provisions. Photovoltaic disconnecting means shall comply with 690.14(A) through (D).
- (A) Disconnecting Means. The disconnecting means shall not be required to be suitable as service equipment and shall comply with 690.17.
- **(B)** Equipment. Equipment such as photovoltaic source circuit isolating switches, overcurrent devices, and blocking diodes shall be permitted on the photovoltaic side of the photovoltaic disconnecting means.

- (C) Requirements for Disconnecting Means. Means shall be provided to disconnect all conductors in a building or other structure from the photovoltaic system conductors.
- (1) Location. The photovoltaic disconnecting means shall be installed at a readily accessible location either on the outside of a building or structure or inside nearest the point of entrance of the system conductors.

Exception: Installations that comply with 690.31(E) shall be permitted to have the disconnecting means located remote from the point of entry of the system conductors.

The photovoltaic system disconnecting means shall not be installed in bathrooms.

- (2) Marking. Each photovoltaic system disconnecting means shall be permanently marked to identify it as a photovoltaic system disconnect.
- (3) Suitable for Use. Each photovoltaic system disconnecting means shall be suitable for the prevailing conditions. Equipment installed in hazardous (classified) locations shall comply with the requirements of Articles 500 through 517.
- (4) Maximum Number of Disconnects. The photovoltaic system disconnecting means shall consist of not more than six switches or six circuit breakers mounted in a single enclosure, in a group of separate enclosures, or in or on a switchboard.
- (5) Grouping. The photovoltaic system disconnecting means shall be grouped with other disconnecting means for the system to comply with 690.14(C)(4). A photovoltaic disconnecting means shall not be required at the photovoltaic module or array location.
- (D) Utility-Interactive Inverters Mounted in Not-Readily-Accessible Locations. Utility-interactive inverters shall be permitted to be mounted on roofs or other exterior areas that are not readily accessible. These installations shall comply with (1) through (4):
- (1) A direct-current photovoltaic disconnecting means shall be mounted within sight of or in the inverter.
- (2) An alternating-current disconnecting means shall be mounted within sight of or in the inverter.
- (3) The alternating-current output conductors from the inverter and an additional alternating-current disconnecting means for the inverter shall comply with 690.14(C)(1).
- (4) A plaque shall be installed in accordance with 705.10.
- 690.15 Disconnection of Photovoltaic Equipment. Means shall be provided to disconnect equipment, such as inverters, batteries, charge controllers, and the like, from all ungrounded conductors of all sources. If the equipment is

energized from more than one source, the disconnecting means shall be grouped and identified.

A single disconnecting means in accordance with 690.17 shall be permitted for the combined ac output of one or more inverters or ac modules in an interactive system.

- 690.16 Fuses. Disconnecting means shall be provided to disconnect a fuse from all sources of supply if the fuse is energized from both directions and is accessible to other than qualified persons. Such a fuse in a photovoltaic source circuit shall be capable of being disconnected independently of fuses in other photovoltaic source circuits.
- 690.17 Switch or Circuit Breaker. The disconnecting means for ungrounded conductors shall consist of a manually operable switch(es) or circuit breaker(s) complying with all of the following requirements:
- (1) Located where readily accessible
- (2) Externally operable without exposing the operator to contact with live parts
- (3) Plainly indicating whether in the open or closed position
- (4) Having an interrupting rating sufficient for the nominal circuit voltage and the current that is available at the line terminals of the equipment

Where all terminals of the disconnecting means may be energized in the open position, a warning sign shall be mounted on or adjacent to the disconnecting means. The sign shall be clearly legible and have the following words or equivalent:

> WARNING ELECTRIC SHOCK HAZARD. DO NOT TOUCH TERMINALS. TERMINALS ON BOTH THE LINE AND LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION.

Exception: A connector shall be permitted to be used as an ac or a dc disconnecting means, provided that it complies with the requirements of 690.33 and is listed and identified for the use.

690.18 Installation and Service of an Array. Open circuiting, short circuiting, or opaque covering shall be used to disable an array or portions of an array for installation and service.

FPN: Photovoltaic modules are energized while exposed to light. Installation, replacement, or servicing of array components while a module(s) is irradiated may expose persons to electric shock.

### IV. Wiring Methods

### 690.31 Methods Permitted.

(A) Wiring Systems. All raceway and cable wiring methods included in this Code and other wiring systems and

fittings specifically intended and identified for use on photovoltaic arrays shall be permitted. Where wiring devices with integral enclosures are used, sufficient length of cable shall be provided to facilitate replacement.

Where photovoltaic source and output circuits operating at maximum system voltages greater than 30 volts are installed in readily accessible locations, circuit conductors shall be installed in a raceway.

FPN: Photovoltaic modules operate at elevated temperatures when exposed to high ambient temperatures and to bright sunlight. These temperatures may routinely exceed 70°C (158°F) in many locations. Module interconnection conductors are available with insulation rated for wet locations and a temperature rating of 90°C (194°F) or greater.

(B) Single-Conductor Cable. Single-conductor cable type USE-2, and single-conductor cable listed and labeled as photovoltaic (PV) wire shall be permitted in exposed outdoor locations in photovoltaic source circuits for photovoltaic module interconnections within the photovoltaic array.

Exception: Raceways shall be used when required by 690.31(A).

- (C) Flexible Cords and Cables. Flexible cords and cables, where used to connect the moving parts of tracking PV modules, shall comply with Article 400 and shall be of a type identified as a hard service cord or portable power cable; they shall be suitable for extra-hard usage, listed for outdoor use, water resistant, and sunlight resistant. Allowable ampacities shall be in accordance with 400.5. For ambient temperatures exceeding 30°C (86°F), the ampacities shall be derated by the appropriate factors given in Table 690.31(C).
- **(D) Small-Conductor Cables.** Single-conductor cables listed for outdoor use that are sunlight resistant and moisture resistant in sizes 16 AWG and 18 AWG shall be permitted for module interconnections where such cables meet the ampacity requirements of 690.8. Section 310.15 shall be used to determine the cable ampacity and temperature derating factors.

- (E) Direct-Current Photovoltaic Source and Output Circuits Inside a Building. Where direct-current photovoltaic source or output circuits of a utility-interactive inverter from a building-integrated or other photovoltaic system are run inside a building or structure, they shall be contained in metal raceways, or metal enclosures, from the point of penetration of the surface of the building or structure to the first readily accessible disconnecting means. The disconnecting means shall comply with 690.14(A) through (D).
- (F) Flexible, Fine-Stranded Cables. Flexible, fine-stranded cables shall be terminated only with terminals, lugs, devices, or connectors that are identified and listed for such use.
- 690.32 Component Interconnections. Fittings and connectors that are intended to be concealed at the time of on-site assembly, where listed for such use, shall be permitted for on-site interconnection of modules or other array components. Such fittings and connectors shall be equal to the wiring method employed in insulation, temperature rise, and fault-current withstand, and shall be capable of resisting the effects of the environment in which they are used.
- **690.33 Connectors.** The connectors permitted by Article 690 shall comply with 690,33(A) through (E).
- (A) Configuration. The connectors shall be polarized and shall have a configuration that is noninterchangeable with receptacles in other electrical systems on the premises.
- **(B) Guarding.** The connectors shall be constructed and installed so as to guard against inadvertent contact with live parts by persons.
- (C) Type. The connectors shall be of the latching or locking type. Connectors that are readily accessible and that are used in circuits operating at over 30 volts, nominal, maximum system voltage for dc circuits, or 30 volts for ac circuits, shall require a tool for opening.

Table 690.31(C) Correction Factors

Ambient		Temperature Rating of Conductor			Ambient
Temperature (°C) 60°C (140°F)	75°C (167°F)	90°C (194°F)	105°C (221°F)	Temperature (°F)	
30	1.00	1.00	1.00	1.00	86
31-35	0.91	0.94	0.96	0.97	87-95
36-40	0.82	0.88	0.91	0.93	96-104
41-45	0.71	0.82	0.87	0.89	105-113
46-50	0.58	0.75	0.82	0.86	114-122
51-55	0.41	0.67	0.76	0.82	123-131
56-60	Annone and the College	0.58	0.71	0.77	132-140
61-70		0.33	0.58	0.68	141–158
71-80		) <del>-3</del>	0.41	0.58	159–176

- (D) Grounding Member. The grounding member shall be the first to make and the last to break contact with the mating connector.
- (E) Interruption of Circuit. Connectors shall be either (1) or (2):
- (1) Be rated for interrupting current without hazard to the operator.
- (2) Be a type that requires the use of a tool to open and marked "Do Not Disconnect Under Load" or "Not for Current Interrupting."
- 690.34 Access to Boxes. Junction, pull, and outlet boxes located behind modules or panels shall be so installed that the wiring contained in them can be rendered accessible directly or by displacement of a module(s) or panel(s) secured by removable fasteners and connected by a flexible wiring system.
- **690.35** Ungrounded Photovoltaic Power Systems. Photovoltaic power systems shall be permitted to operate with ungrounded photovoltaic source and output circuits where the system complies with 690.35(A) through (G).
- (A) Disconnects. All photovoltaic source and output circuit conductors shall have disconnects complying with 690, Part III.
- (B) Overcurrent Protection. All photovoltaic source and output circuit conductors shall have overcurrent protection complying with 690.9.
- (C) Ground-Fault Protection. All photovoltaic source and output circuits shall be provided with a ground-fault protection device or system that complies with (1) through (3):
- (1) Detects a ground fault.
- (2) Indicates that a ground fault has occurred
- (3) Automatically disconnects all conductors or causes the inverter or charge controller connected to the faulted circuit to automatically cease supplying power to output circuits.
- (D) The photovoltaic source conductors shall consist of the following:
- (1) Nonmetallic jacketed multiconductor cables
- (2) Conductors installed in raceways, or
- (3) Conductors listed and identified as Photovoltaic (PV) Wire installed as exposed, single conductors.
- (E) The photovoltaic power system direct-current circuits shall be permitted to be used with ungrounded battery systems complying with 690.71(G).
- (F) The photovoltaic power source shall be labeled with the following warning at each junction box, combiner box, dis-

connect, and device where energized, ungrounded circuits may be exposed during service:

# WARNING ELECTRIC SHOCK HAZARD. THE DC CONDUCTORS OF THIS PHOTOVOLTAIC SYSTEM ARE UNGROUNDED AND MAY BE ENERGIZED.

(G) The inverters or charge controllers used in systems with ungrounded photovoltaic source and output circuits shall be listed for the purpose.

### V. Grounding

690.41 System Grounding. For a photovoltaic power source, one conductor of a 2-wire system with a photovoltaic system voltage over 50 volts and the reference (center tap) conductor of a bipolar system shall be solidly grounded or shall use other methods that accomplish equivalent system protection in accordance with 250.4(A) and that utilize equipment listed and identified for the use.

Exception: Systems complying with 690.35.

690.42 Point of System Grounding Connection. The dc circuit grounding connection shall be made at any single point on the photovoltaic output circuit.

FPN: Locating the grounding connection point as close as practicable to the photovoltaic source better protects the system from voltage surges due to lightning.

Exception: Systems with a 690.5 ground-fault protection device shall be permitted to have the required grounded conductor-to-ground bond made by the ground-fault protection device. This bond, where internal to the ground-fault equipment, shall not be duplicated with an external connection.

690.43 Equipment Grounding. Exposed non-current-carrying metal parts of module frames, equipment, and conductor enclosures shall be grounded in accordance with 250.134 or 250.136(A) regardless of voltage. An equipment grounding conductor between a PV array and other equipment shall be required in accordance with 250.110.

Devices listed and identified for grounding the metallic frames of PV modules shall be permitted to bond the exposed metallic frames of PV modules to grounded mounting structures. Devices identified and listed for bonding the metallic frames of PV modules shall be permitted to bond the exposed metallic frames of PV modules to the metallic frames of adjacent PV modules.

Equipment grounding conductors for the PV array and structure (where installed) shall be contained within the same raceway or cable, or otherwise run with the PV array circuit conductors when those circuit conductors leave the vicinity of the PV array.

- 690.45 Size of Equipment Grounding Conductors. Equipment grounding conductors for photovoltaic source and photovoltaic output circuits shall be sized in accordance with 690.45(A) or (B).
- (A) General. Equipment grounding conductors in photo-voltaic source and photovoltaic output circuits shall be sized in accordance with Table 250.122. Where no overcurrent protective device is used in the circuit, an assumed overcurrent device rated at the photovoltaic rated short-circuit current shall be used in Table 250.122. Increases in equipment grounding conductor size to address voltage drop considerations shall not be required. The equipment grounding conductors shall be no smaller than 14 AWG.
- (B) Ground-Fault Protection Not Provided. For other than dwelling units where ground-fault protection is not provided in accordance with 690.5(A) through (C), each equipment grounding conductor shall have an ampacity of at least two (2) times the temperature and conduit fill corrected circuit conductor ampacity.

FPN: The short-circuit current of photovoltaic modules and photovoltaic sources is just slightly above the full-load normal output rating. In ground-fault conditions, these sources are not able to supply the high levels of short-circuit or ground-fault currents necessary to quickly activate overcurrent devices as in typical ac systems. Protection for equipment grounding conductors in photovoltaic systems that are not provided with ground-fault protection is related to size and withstand capability of the equipment grounding conductor, rather than overcurrent device operation.

690.46 Array Equipment Grounding Conductors. Equipment grounding conductors for photovoltaic modules smaller than 6 AWG shall comply with 250.120(C).

### 690.47 Grounding Electrode System.

- (A) Alternating-Current Systems. If installing an ac system, a grounding electrode system shall be provided in accordance with 250.50 through 250.60. The grounding electrode conductor shall be installed in accordance with 250.64.
- **(B) Direct-Current Systems.** If installing a dc system, a grounding electrode system shall be provided in accordance with 250.166 for grounded systems or 250.169 for ungrounded systems. The grounding electrode conductor shall be installed in accordance with 250.64.
- (C) Systems with Alternating-Current and Direct-Current Grounding Requirements. Systems with alternating-

- current and direct-current grounding requirements shall comply with items (C)(1) through (C)(8);
- (1) Where photovoltaic power systems have both alternating-current (ac) and direct-current (dc) grounding requirements; the dc grounding system shall be bonded to the ac grounding system.
- (2) A bonding conductor between these systems shall be sized as the larger of the dc requirement in accordance with 690.45, the ac requirements based on the inverter alternating current overcurrent device rating and 250.122, and the system bonding requirements of 250.28.
- (3) A conductor that serves as both an equipment grounding conductor and as part of the bond between ac and dc systems for an inverter incorporating dc groundfault protection shall meet the requirements for equipment bonding jumpers in accordance with 250.102 but shall not be subject to the requirements for bonding jumpers in accordance with 250.28. A single conductor shall be permitted to be used to perform the multiple functions of dc grounding, ac grounding, and bonding between ac and dc systems.
- (4) A bonding conductor or equipment grounding conductor that serves multiple inverters shall be sized based on the sum of applicable maximum currents used in item (2).
- A common ground bus shall be permitted to be used for both systems.
- (6) A common grounding electrode shall be permitted to be used for both systems, in which case the grounding electrode conductor shall be connected to the ac ground system bonding point.
- (7) Grounding electrode conductor(s) shall be sized to meet the requirements of both 250.66 (ac system) and 250.166 (dc system).
- (8) For systems with utility-interactive inverters, the premises grounding system serves as the ac grounding system.
- (D) Additional Electrodes for Array Grounding. Grounding electrodes shall be installed in accordance with 250.52 at the location of all ground- and pole-mounted photovoltaic arrays and as close as practicable to the location of roof-mounted photovoltaic arrays. The electrodes shall be connected directly to the array frame(s) or structure. The dc grounding electrode conductor shall be sized according to 250.166. Additional electrodes are not permitted to be used as a substitute for equipment bonding or equipment grounding conductor requirements.

The structure of a ground- or pole-mounted photovoltaic array shall be permitted to be considered a grounding electrode if it meets the requirements of 250,52; Roofmounted photovoltaic arrays shall be permitted to use the metal frame of a building or structure if the requirements of 250.52(A)(2) are met.

Exception No. 1: Array grounding electrode(s) shall not be required where the load served by the array is integral with the array.

Exception No. 2: Additional array grounding electrode(s) shall not be required if located within 6 ft of the premises wiring electrode.

690.48 Continuity of Equipment Grounding Systems. Where the removal of equipment disconnects the bonding connection between the grounding electrode conductor and exposed conducting surfaces in the photovoltaic source or output circuit equipment, a bonding jumper shall be installed while the equipment is removed.

690.49 Continuity of Photovoltaic Source and Output Circuit Grounded Conductors. Where the removal of the utility-interactive inverter or other equipment disconnects the bonding connection between the grounding electrode conductor and the photovoltaic source and/or photovoltaic output circuit grounded conductor, a bonding jumper shall be installed to maintain the system grounding while the inverter or other equipment is removed.

**690.50 Equipment Bonding Jumpers.** Equipment bonding jumpers, if used, shall comply with 250.120(C).

### VI. Marking

- **690.51** Modules. Modules shall be marked with identification of terminals or leads as to polarity, maximum overcurrent device rating for module protection, and with the following ratings:
- (1) Open-circuit voltage
- (2) Operating voltage
- (3) Maximum permissible system voltage
- (4) Operating current
- (5) Short-circuit current
- (6) Maximum power
- **690.52** Alternating-Current Photovoltaic Modules. Alternating-current modules shall be marked with identification of terminals or leads and with identification of the following ratings:
- (1) Nominal operating ac voltage
- (2) Nominal operating ac frequency
- (3) Maximum ac power
- (4) Maximum ac current
- (5) Maximum overcurrent device rating for ac module protection

- 690.53 Direct-Current Photovoltaic Power Source. A permanent label for the direct-current photovoltaic power source indicating items (1) through (5) shall be provided by the installer at the photovoltaic disconnecting means:
- (1) Rated maximum power-point current
- (2) Rated maximum power-point voltage
- (3) Maximum system voltage

FPN to (3): See 690.7(A) for maximum photovoltaic system voltage.

- (4) Short-circuit current
  - FPN to (4): See 690.8(A) for calculation of maximum circuit current.
- (5) Maximum rated output current of the charge controller (if installed)

FPN: Reflecting systems used for irradiance enhancement may result in increased levels of output current and power.

690.54 Interactive System Point of Interconnection. All interactive system(s) points of interconnection with other sources shall be marked at an accessible location at the disconnecting means as a power source and with the rated ac output current and the nominal operating ac voltage.

690.55 Photovoltaic Power Systems Employing Energy Storage. Photovoltaic power systems employing energy storage shall also be marked with the maximum operating voltage, including any equalization voltage and the polarity of the grounded circuit conductor.

### 690.56 Identification of Power Sources.

- (A) Facilities with Stand-Alone Systems. Any structure or building with a photovoltaic power system that is not connected to a utility service source and is a stand-alone system shall have a permanent plaque or directory installed on the exterior of the building or structure at a readily visible location acceptable to the authority having jurisdiction. The plaque or directory shall indicate the location of system disconnecting means and that the structure contains a stand-alone electrical power system.
- (B) Facilities with Utility Services and PV Systems. Buildings or structures with both utility service and a photovoltaic system shall have a permanent plaque or directory providing the location of the service disconnecting means and the photovoltaic system disconnecting means if not located at the same location.

### VII. Connection to Other Sources

**690.57** Load Disconnect. A load disconnect that has multiple sources of power shall disconnect all sources when in the off position.

**690.60 Identified Interactive Equipment.** Only inverters and ac modules listed and identified as interactive shall be permitted in interactive systems.

690.61 Loss of Interactive System Power. An inverter or an ac module in an interactive solar photovoltaic system shall automatically de-energize its output to the connected electrical production and distribution network upon loss of voltage in that system and shall remain in that state until the electrical production and distribution network voltage has been restored.

A normally interactive solar photovoltaic system shall be permitted to operate as a stand-alone system to supply loads that have been disconnected from electrical production and distribution network sources.

690.62 Ampacity of Neutral Conductor. If a single-phase, 2-wire inverter output is connected to the neutral conductor and one ungrounded conductor (only) of a 3-wire system or of a 3-phase, 4-wire, wye-connected system, the maximum load connected between the neutral conductor and any one ungrounded conductor plus the inverter output rating shall not exceed the ampacity of the neutral conductor.

A conductor used solely for instrumentation, voltage detection, or phase detection, and connected to a single-phase or 3-phase utility-interactive inverter, shall be permitted to be sized at less than the ampacity of the other current-carrying conductors and shall be sized equal to or larger than the equipment grounding conductor.

### 690.63 Unbalanced Interconnections.

- (A) Single Phase. Single-phase inverters for photovoltaic systems and ac modules in interactive solar photovoltaic systems shall not be connected to 3-phase power systems unless the interconnected system is designed so that significant unbalanced voltages cannot result.
- (B) Three Phase. Three-phase inverters and 3-phase ac modules in interactive systems shall have all phases automatically de-energized upon loss of, or unbalanced, voltage in one or more phases unless the interconnected system is designed so that significant unbalanced voltages will not result.
- **690.64 Point of Connection.** The output of a utility-interactive inverter shall be connected as specified in 690.64(A) or (B).
- (A) Supply Side. The output of a utility-interactive inverter shall be permitted to be connected to the supply side of the service disconnecting means as permitted in 230.82(6).
- (B) Load Side. The output of a utility-interactive inverter shall be permitted to be connected to the load side of the

service disconnecting means of the other source(s) at any distribution equipment on the premises. Where distribution equipment, including switchboards and panelboards, is fed simultaneously by a primary source(s) of electricity and one or more utility-interactive inverters, and where this distribution equipment is capable of supplying multiple branch circuits or feeders, or both, the interconnecting provisions for the utility-interactive inverter(s) shall comply with (B)(1) through (B)(7).

- (1) Dedicated Overcurrent and Disconnect. Each source interconnection shall be made at a dedicated circuit breaker or fusible disconnecting means.
- (2) Bus or Conductor Rating. The sum of the ampere ratings of overcurrent devices in circuits supplying power to a busbar or conductor shall not exceed 120 percent of the rating of the busbar or conductor. In systems with panel-boards connected in series, the rating of the first overcurrent device directly connected to the output of a utility-interactive inverter(s) shall be used in the calculations for all busbars and conductors.
- (3) Ground-Fault Protection. The interconnection point shall be on the line side of all ground-fault protection equipment.

Exception: Connection shall be permitted to be made to the load side of ground-fault protection, provided that there is ground-fault protection for equipment from all groundfault current sources. Ground-fault protection devices used with supplies connected to the load-side terminals shall be identified and listed as suitable for backfeeding.

- (4) Marking. Equipment containing overcurrent devices in circuits supplying power to a busbar or conductor supplied from multiple sources shall be marked to indicate the presence of all sources.
- (5) Suitable for Backfeed. Circuit breakers, if backfed, shall be suitable for such operation.

FPN: Circuit breakers that are marked "Line" and "Load" have been evaluated only in the direction marked. Circuit breakers without "Line" and "Load" have been evaluated in both directions.

- (6) Fastening. Listed plug-in-type circuit breakers backfed from utility-interactive inverters complying with 690.60 shall be permitted to omit the additional fastener normally required by 408.36(D) for such applications.
- (7) Inverter Output Connection. Unless the panelboard is rated not less than the sum of the ampere ratings of all overcurrent devices supplying it, a connection in a panelboard shall be positioned at the opposite (load) end from the input feeder location or main circuit location. The bus or conductor rating shall be sized for the loads connected in accordance with Article 220. A permanent warning label

shall be applied to the distribution equipment with the following or equivalent marking:

# WARNING INVERTER OUTPUT CONNECTION DO NOT RELOCATE THIS OVERCURRENT DEVICE

### VIII. Storage Batteries

### 690.71 Installation.

(A) General. Storage batteries in a solar photovoltaic system shall be installed in accordance with the provisions of Article 480. The interconnected battery cells shall be considered grounded where the photovoltaic power source is installed in accordance with 690.41.

### (B) Dwellings.

(1) Operating Voltage. Storage batteries for dwellings shall have the cells connected so as to operate at less than 50 volts nominal. Lead-acid storage batteries for dwellings shall have no more than twenty-four 2-volt cells connected in series (48-volts nominal).

Exception: Where live parts are not accessible during routine battery maintenance, a battery system voltage in accordance with 690.7 shall be permitted.

(2) Guarding of Live Parts. Live parts of battery systems for dwellings shall be guarded to prevent accidental contact by persons or objects, regardless of voltage or battery type.

FPN: Batteries in solar photovoltaic systems are subject to extensive charge-discharge cycles and typically require frequent maintenance, such as checking electrolyte and cleaning connections.

- (C) Current Limiting. A listed, current-limiting, overcurrent device shall be installed in each circuit adjacent to the batteries where the available short-circuit current from a battery or battery bank exceeds the interrupting or withstand ratings of other equipment in that circuit. The installation of current-limiting fuses shall comply with 690.16.
- (D) Battery Nonconductive Cases and Conductive Racks. Flooded, vented, lead-acid batteries with more than twenty-four 2-volt cells connected in series (48 volts, nominal) shall not use conductive cases or shall not be installed in conductive cases. Conductive racks used to support the nonconductive cases shall be permitted where no rack material is located within 150 mm (6 in.) of the tops of the nonconductive cases.

This requirement shall not apply to any type of valve-regulated lead-acid (VRLA) battery or any other types of sealed batteries that may require steel cases for proper operation.

- (E) Disconnection of Series Battery Circuits. Battery circuits subject to field servicing, where more than twenty-four 2-volt cells are connected in series (48 volts, nominal), shall have provisions to disconnect the series-connected strings into segments of 24 cells or less for maintenance by qualified persons. Non-load-break bolted or plug-in disconnects shall be permitted.
- (F) Battery Maintenance Disconnecting Means. Battery installations, where there are more than twenty-four 2-volt cells connected in series (48 volts, nominal), shall have a disconnecting means, accessible only to qualified persons, that disconnects the grounded circuit conductor(s) in the battery electrical system for maintenance. This disconnecting means shall not disconnect the grounded circuit conductor(s) for the remainder of the photovoltaic electrical system. A non-load-break-rated switch shall be permitted to be used as the disconnecting means.
- (G) Battery Systems of More Than 48 Volts. On photovoltaic systems where the battery system consists of more than twenty-four 2-volt cells connected in series (more than 48 volts, nominal), the battery system shall be permitted to operate with ungrounded conductors, provided the following conditions are met:
- (1) The photovoltaic array source and output circuits shall comply with 690.41.
- (2) The dc and ac load circuits shall be solidly grounded.
- (3) All main ungrounded battery input/output circuit conductors shall be provided with switched disconnects and overcurrent protection.
- (4) A ground-fault detector and indicator shall be installed to monitor for ground faults in the battery bank.

### 690.72 Charge Control.

(A) General. Equipment shall be provided to control the charging process of the battery. Charge control shall not be required where the design of the photovoltaic source circuit is matched to the voltage rating and charge current requirements of the interconnected battery cells and the maximum charging current multiplied by 1 hour is less than 3 percent of the rated battery capacity expressed in ampere-hours or as recommended by the battery manufacturer.

All adjusting means for control of the charging process shall be accessible only to qualified persons.

FPN: Certain battery types such as valve-regulated lead acid or nickel cadmium can experience thermal failure when overcharged.

### (B) Diversion Charge Controller.

(1) Sole Means of Regulating Charging. A photovoltaic power system employing a diversion charge controller as the sole means of regulating the charging of a battery shall

be equipped with a second independent means to prevent overcharging of the battery.

- (2) Circuits with Direct-Current Diversion Charge Controller and Diversion Load. Circuits containing a dc diversion charge controller and a dc diversion load shall comply with the following:
- (1) The current rating of the diversion load shall be less than or equal to the current rating of the diversion load charge controller. The voltage rating of the diversion load shall be greater than the maximum battery voltage. The power rating of the diversion load shall be at least 150 percent of the power rating of the photovoltaic array.
- (2) The conductor ampacity and the rating of the overcurrent device for this circuit shall be at least 150 percent of the maximum current rating of the diversion charge controller.
- (3) PV Systems Using Utility-Interactive Inverters. Photovoltaic power systems using utility-interactive inverters to control battery state-of-charge by diverting excess power into the utility system shall comply with (1) and (2):
- (1) These systems shall not be required to comply with 690.72(B)(2). The charge regulation circuits used shall comply with the requirements of 690.8.
- (2) These systems shall have a second, independent means of controlling the battery charging process for use when the utility is not present or when the primary charge controller fails or is disabled.

**690.74 Battery Interconnections.** Flexible cables, as identified in Article 400, in sizes 2/0 AWG and larger shall be permitted within the battery enclosure from battery terminals to a nearby junction box where they shall be connected to an approved wiring method. Flexible battery cables shall also be permitted between batteries and cells within the battery enclosure. Such cables shall be listed for hard-service use and identified as moisture resistant.

Flexible, fine-stranded cables shall only be used with terminals, lugs, devices, and connectors that are listed and marked for such use.

### IX. Systems over 600 Volts

**690.80 General.** Solar photovoltaic systems with a maximum system voltage over 600 volts dc shall comply with Article 490 and other requirements applicable to installations rated over 600 volts.

**690.85 Definitions.** For the purposes of Part IX of this article, the voltages used to determine cable and equipment ratings are as follows.

Battery Circuits. In battery circuits, the highest voltage experienced under charging or equalizing conditions.

**Photovoltaic Circuits.** In de photovoltaic source circuits and photovoltaic output circuits, the maximum system voltage.

# ARTICLE 692 Fuel Cell Systems

### I. General

**692.1 Scope.** This article identifies the requirements for the installation of fuel cell power systems, which may be stand-alone or interactive with other electric power production sources and may be with or without electric energy storage such as batteries. These systems may have ac or dc output for utilization.

### 692.2 Definitions.

Fuel Cell. An electrochemical system that consumes fuel to produce an electric current. The main chemical reaction used in a fuel cell for producing electric power is not combustion. However, there may be sources of combustion used within the overall fuel cell system such as reformers/fuel processors.

Fuel Cell System. The complete aggregate of equipment used to convert chemical fuel into usable electricity. A fuel cell system typically consists of a reformer, stack, power inverter, and auxiliary equipment.

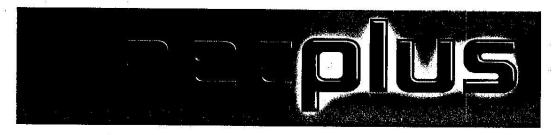
Interactive System. A fuel cell system that operates in parallel with and may deliver power to an electrical production and distribution network. For the purpose of this definition, an energy storage subsystem of a fuel cell system, such as a battery, is not another electrical production source.

Maximum System Voltage. The highest fuel cell inverter output voltage between any ungrounded conductors present at accessible output terminals.

Output Circuit. The conductors used to connect the fuel cell system to its electrical point of delivery. In the case of sites that have series- or parallel-connected multiple units, the term *output circuit* also refers to the conductors used to electrically interconnect the fuel cell system(s).

**Point of Common Coupling.** The point at which the power production and distribution network and the customer interface occurs in an interactive system. Typically, this is the load side of the power network meter.

Stand-Alone System. A fuel cell system that supplies power independently of an electrical production and distribution network.



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